

Work Order ID 109870

December-04-13 8:43:25 AM

109870

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Item ID: D206-642-511

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible

Start Date: 12/04/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/18/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-04 Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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INN-D206-642	P
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100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-511 CHG005

DAS
6
9-89

13/12/15

MLJ 13-12-04

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1 8 13-12-5

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
6
9-89

13/12/15

1 _____**B107842**

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Item ID: D206-642-511

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Cust Item ID:

Required Date: 12/18/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-511

Location: 0031 12/18/13 SL

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/12/09 SL13-12-4

Picklist Print

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Work Order ID: 109870

109870

Parent Item: D206-642-511

D206-642-511

Parent Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible

Start Date: 12/04/13

Required Date: 12/18/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-511 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by: IPP REV:F
 13.09.06 CHG005/ECN13-634 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-541		Manufactured	No			110	Each	2.0000	1	1			
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D206-642-541

Replacement Skidtube
 9-89

**

107842

8

Location

Loc Qty

Loc Code

FG

2

93874

1

96044

1

K642-511		Manufactured	No			110	Each	3.0000	1	1			
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K642-511

Saddle 642-511

**

108069

8

Location

Loc Qty

Loc Code

PKG014

3

108069

3

DAS
 6
 9-89